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With partners across China and the world, NORTH has a truly national and international understanding and unparalleled collective expertise.

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# A Welding and Cutting Torch Series for Everyone ™

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NC005-02-0422





NORTH系列产品涵盖了市场的所有焊割需求,为客户提供全套的MIG/MAG焊枪、等离子割枪、TIG焊枪等。2010年被中国电器协会电焊机分会评为唯一一家专业生产焊枪产品的常务理事单位,全国电焊机行业标准委员会委员,焊枪标准行业第一起草单位。

NORTH series of products covers all the welding and cutting needs of the market, providing customers with a full range of MIG/MAG, plasma, TIG torches, etc. In 2010, the company was rated as the only standing director unit specializing in the production of welding torch products by the Welding Machine Branch of China Electrical Appliance Association, also a member of the National Welding Machine Industry Standards Committee, and the first drafting unit of welding torch standards industry.

NORTH一直致力于研究和开发,这直接体现在焊枪、割枪的品质、性能、服务上。提高性能和改进产品的功能性是研发部的主要目标。在行业领域中确立重要的口碑,有助于提高公司在全球参与者中的声誉。我们一直在改进与创新,并且应用在在质量控制中。

North has always been committed to research and development, which is directly reflected in the quality, performance and customer servicing. Improving performance and improving product functionality are the main goals of the R&D department. Establishing a significant reputation in the industry will help enhance the company's reputation among global market. We are always improving and innovating, also applying in quality control.

我们一直以公司是一个专注于设计和制造的团队而自豪。近年来,公司面貌发生了很大的变化,但是我们的创新和诚信的核心价值观没有改变。创新的视野及优秀的团队精神促使我们实现了符合中国的焊枪使用标准,并且是唯一达到这一标准的公司。我们为制造商制造产品,所以我们深刻理解并致力于为客户提高生产力而努力,设计出最大化产出的工具以减少客户停机时间,更好的为客户服务。

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Need a great bead on your next welding & Cutting project....

Let our torch weave its magic

# North-Digi Mig 全数字系列MIG焊枪



# North-Digi Mig 特点

- 手工焊接时可在焊枪手把上远距离遥控电源性能的焊枪。
- 施焊中在不断弧的状态下,可在手把上面调整不同焊接规范,适应各种不同的焊接状态。
- 焊枪调整是采用载波通信方式与焊机进行连接。响应速度快,安全可靠。
- 焊枪与焊机不需增加任何连接线,可以遥控实现焊机专家程序的采集和调用。
- 操作者可通过焊枪上面的液晶显示屏,时刻观察了解到焊接电流的大小,及时调节补偿。

North-Digi Mig offering high tech control of the welding parameters by digitally interfacing with all machine control features from the torch handle.

# 可适配枪型与对应的手柄

此模块可与Selekt系列 BZL / PNA / BRD / TWE 枪型手柄相适配。







# Digi Mig 模块功能介绍

- ①. 当数据传输出现问题时,LED警示灯闪烁。
- ② 按住安全保护按钮3秒以上可以点亮或者熄灭LED警示灯。当 LED警示灯熄灭时,可以操作左、右按钮,当LED点亮时,任何操 作模式按钮与左、右按钮都无法使用。
- ③. 此模块可以在四种模式下工作,有四个模式指示灯显示当前激 活的模式。
- ④ 在每种模式下,按右键可增加选定参数,按左键可减小选定参
- ⑤ 在每种模式下,按住右键可连续增加所选参数,按住左键可连续 减小所选参数。
- ⑥ 数字显示屏实时显示所选参数。





电流调节 送丝速度调节



模式指示

模式选择

左键升高

数码显示

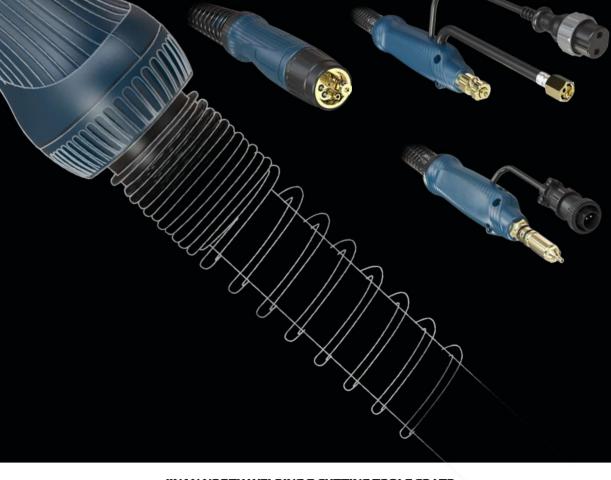
安全按钮

右键降低

指示灯

# 可适配多种后尾

此模块可适配 标准欧式后尾 / 标准松下后尾 / 美式后尾 /根据要求定制的其他后尾样式。



# KLASIK TIG WELDING (2)

# **TORCHES**

Very flexible rubber cables with a high insulation level.

RUGGED DESIGN, LIGHTWEIGHT, & DURABLE.

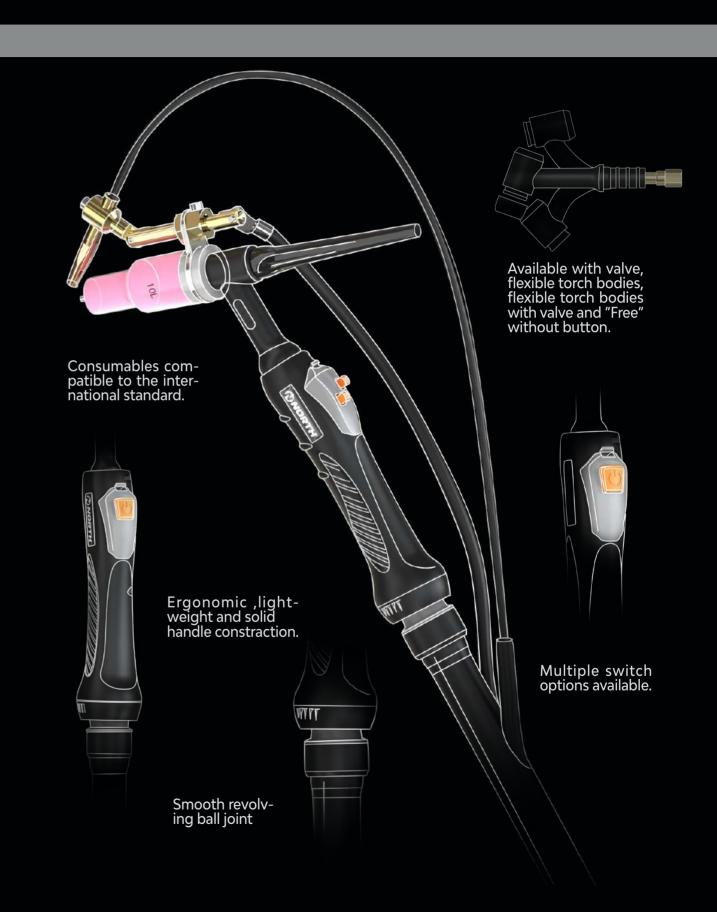
PERFECT FOR A BALANCED BUDGET AND QUALITY PERFORMANCE.



Available with valve, flexible torch bodies, flexible torch bodies with valve and "Free" without button.

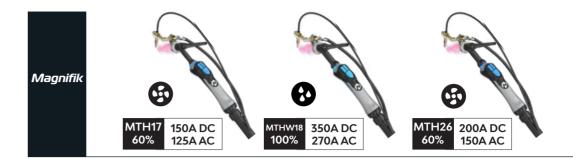
Consumables compatible to the international standard.

GOOD VALUE TRIED AND TESTED.



# TIG Torch





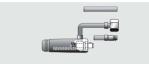
## CENTER ADAPTORS

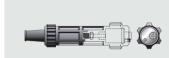














TUNGSTEN ELECTRODES



TORCH HEADS



CONSUMABLES



CONSUMABLES KIT



MASTER KIT



## QUICK CONNECTORS



REDUCTIONS



CABLE CONNECTORS



# ICLASIC Plasma Cutting HF/NG HF/NG



TORCHES



Comfortable ergonomic handle. 100% quality virgin material used.



Terminations are offered in a "direct to machine" or central connector configuration.

Spiral design helps support the cable and offer great all day comfort



CNC machined consumables part and aerospace polymers.



Solid handle design.



Terminations are offered in a "direct to machine" or central connector configuration.

JINAN NORTH WELDING & CUTTING TOOLS CO LTD

# PERFECT FOR A BALANCED BUDGET AND QUALITY PERFORMANCE.

Heavy duty metal jacket with hi conductivity inner copper tube.

GOOD VALUE TRIED AND TESTED.

fitted to the trigger

for user safety.

# Plasma Cutting Torch





Without High Frequency 高频等离子割枪





# Plasma Cutting Torch

# NT 300

### CONNECTIONS

## PIN CONNECTIONS





# CONSUMABLES

# ELECTRODES





DIFFUSERS

NOZZLES

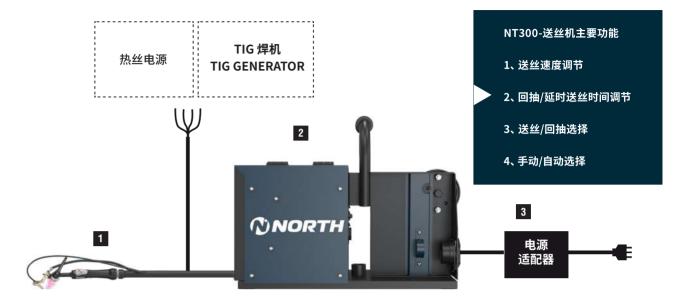


STAND OFF GUIDES





# NT300- 智能 TIG 送丝机



	Technical Data 参数	No.	Part No.	Description
型号	NT300	1	NSR1407S	送丝 TIG18-4 米
送丝机电压	AC~24V		NSR1410S	送丝 AUTOTIG18-4 米
电源电压	AC~220V		NSU1407S	送丝 TIG20-4 米
送丝速度	0-10m/min		NSK1407S	送丝 TIG26-4 米
送丝直径	0.8-1.6mm	2	NMU0500	NT300-TIG 送丝机
额定送丝力	200N	3	NBX0500	AC~220V 转 AC~24V 电源适配器
适配焊丝盘	50X300X103 (轴径 X 外径 X 宽度)			
适用焊丝类型	不锈钢、软钢实芯(铝丝)等			
适配焊丝重量	≤ 20KG			
送丝机重量	10KG			
防护等级	IP23			
外形尺寸	480X200X270mm			







Technical Data 参数										
TIG 20			TIG 26			AUTOTIG 18				
冷却方式	水冷		冷却方式	空冷		冷却方式	水冷			
保护气	氩气		保护气	氩气		保护气	氩气			
暂载率	100%		暂载率	35%		暂载率	100%			
最大电流	250A DC~220A AC		最大电流	200A DC~150A AC		最大电流	350A DC~270A AC			
水压	4Bar					水压	4Bar			
水流量	1.5L/min					水流量	1.5L/min			